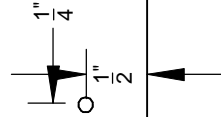


HEAT SINK 1/8 X 2 X 6 1/8 ALUM  
LOCATE HOLES FROM CHIPS TAP #4-40

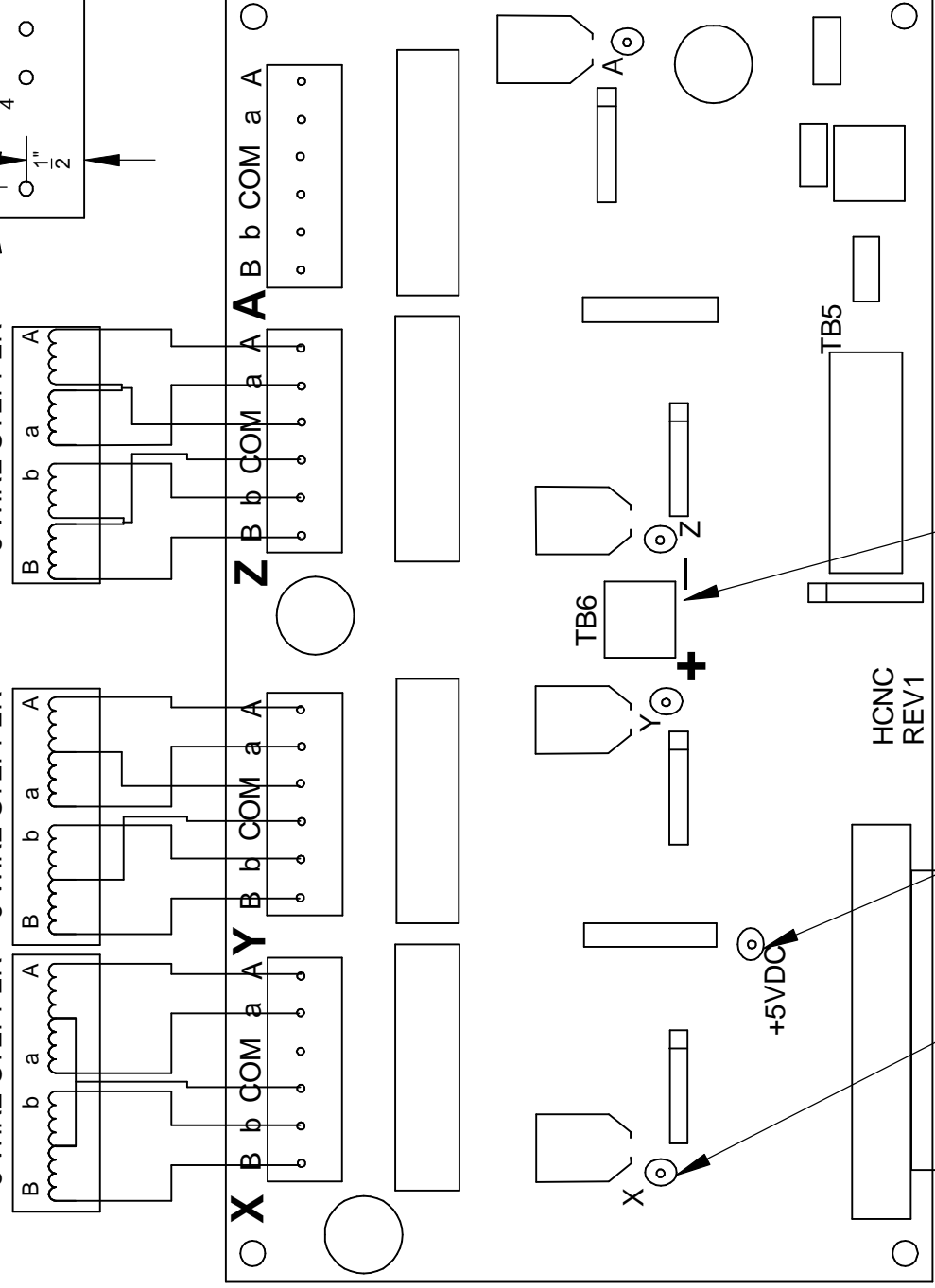
USE HEAT SINK COMPOUND  
ISOLATION NOT REQUIRED



5 WIRE STEPPER

6 WIRE STEPPER

8 WIRE STEPPER



TOUCH VOLTMETER BLACK  
LEAD HERE FOR ALL  
MEASUREMENTS

TOUCH VOLTMETER RED LEAD  
HERE WHEN SETTING Vref AXIS  
VOLTAGE. TYP FOR EACH AXIS

TOUCH VOLTMETER RED LEAD HERE  
TO CHECK FOR +5VDC BEFORE  
INSTALLING THE DRIVER CHIPS